

Welder Qualification Test Log

Test No. _____

Name _____ Z# _____

Welder _____ Operator _____

Qualified WPS No. _____ WQT No. _____ Supplement No. _____

Process: SMAW, GTAW, FCAW, GMAW – SC, S, P, PP, OFW, TB, ORBITAL

Manual _____ Semi-Automatic _____ Automatic _____ Machine _____

Test base metal specification _____ To _____

P Number _____ To _____ F Number _____ To _____

AWS Designation _____ Size _____ Size _____

Joint Type _____ Prequalified Joint : ASME _____ AWS _____

Current DCEP _____ DCEN _____ AC _____ Range _____ To _____

Shield Gas _____ Yes _____ No _____ Flow Rate _____ Type Shield _____

Backing _____ Yes _____ No _____ Backing Type _____ Backing Purge _____

Consumable Insert Yes _____ No _____

Tungsten Yes _____ No _____ Type _____ EWTH-2, EWP Size _____ Flame _____

Progression Up _____ Down _____ Brazing Flow Position _____ VU, HF, FF

Qualified Position _____ 1G, 2G, 3G, 4G, 5G, or 6G, 6GR

Qualified Plate _____ Pipe _____ Diameter _____

Base Material Thickness _____ To _____ Weld Material Thickness _____ To _____

AWS Min _____ Max _____ UL _____ AWS Min _____ Max _____ UL _____

ASME Min _____ Max _____ UL _____ ASME Min _____ Max _____ UL _____

API – 1104 Min _____ Max _____ UL _____

API – 1104 Min _____ Max _____ UL _____

Test results

Visual Pass _____ Fail _____ Bend Pass _____ Fail _____ NA _____

Nick Pass _____ Fail _____ NA _____ Peel Test Pass _____ Fail _____ NA _____

Radiographic Test Results Pass _____ Fail _____ NA _____

Welders Signature Acknowledges That He/She Has Reviewed the Test Results and Approves of Coupon Disposal.

Welders Signature _____

Signed by _____

Test Supervisor

Date Tested _____

AWS CWI No. _____